

Ateva® 1880A

Celanese EVA Performance Polymers - Ethylene Vinyl Acetate Copolymer

Sunday, November 3, 2019

General Information				
Product Description				
This resin is commonly used for hot melt coating and adhesive applications.				
General				
Material Status	Commercial: Active			
Availability	• Europe	North America		
Additive	 Antioxidant 			
Features	 Antioxidant 	Copolymer		
Uses	 Adhesives 	Coating Applications		
Agency Ratings	• EC 1907/2006 (REAC	• EC 1907/2006 (REACH)		
Forms	 Pellets 			
Processing Method	Extrusion Coating			

ASTM & ISO Properties 1				
Physical	Nominal Value	Unit	Test Method	
Density	0.930	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (125°C/0.325 kg)	500	g/10 min	ASTM D1238	
Vinyl Acetate Content	18.0	wt%		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ² (Break)	580	psi	ASTM D638	
Tensile Elongation ² (Break)	570	%	ASTM D638	
Flexural Modulus - 1% Secant	4500	psi	ASTM D790	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	85		ASTM D2240	
Thermal	Nominal Value	Unit	Test Method	
Peak Melting Temperature	172	°F	ASTM D3418	
Ring and Ball Softening Point	192	°F	ASTM E28	

Processing Information		
Extrusion	Nominal Value Unit	
Melt Temperature	< 410 °F	

Notes



¹ Typical properties: these are not to be construed as specifications.

² Type IV, 2.0 in/min